

BUREAU VERITAS
Certification



Certificate
N°: 1249-001 EN

Awarded to

DF WELDING S.r.l.

HEAD OFFICE (Legal Office)
Via Del Tario 16 – 10020 - Andezeno (TO)

PRODUCTION SITE
Via Del Tario 16 – 10020 - Andezeno (TO)

Bureau Veritas Italia S.p.A. certifies that the above organization has been audited and found to be in accordance for welding requirements of the level:

CL 1 (P)

Certificate awarded in accordance to:
EN 15085-2: 2023

Certificate issued in conformity of guideline
ANSFISA n°02/19 rev.2 issued 22/12/2021

Scope*:

Welding of railway vehicles and components

***See Appendix "1" for range of certification
and welding coordinator(s)**

Original Emission Date:	22/12/2021
Last Emission Date:	14/01/2025
Expiration Date:	21/12/2027

The validity is subject to the positive outcome of the mandatory follows up and to the resolution of the prescriptions referred to in the reports, to be carried out within the prescribed deadlines, under penalty of suspension of the certificate. Validity is related to the positive outcome of the annual surveillance, to check this certificate validity please refer to website: www.bureauveritas.it. Further clarifications regarding the scope of this certificate and the applicability of standard's requirements may be obtained by consulting the organisation. The validity status of this certificate must be checked on the Accredia database.

RAIL Certification Manager



Certificate N°: 1249-001 EN

PRD N° 0009PRD

Bureau Veritas Italia S.p.A. – Viale Monza 347, 20126 Milano – ITALIA
IND-F-006_15085 Rev.05 del 01/10/2024

BUREAU VERITAS Certification



Appendix 1/1 annexed to certificate
Bureau Veritas Italia S.p.A.

N° 1249-001 EN

Issued 14/01/2025

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Range of Certification

Welding Process*	Materials **	Thickness (mm)	Diameter (mm)	Remarks
135 (PM)	1-1; 1.2; 1.4	t1= 3 – 28,4 to t2= 3 - 40	D1≥ 30,15 to D2≥ 150 rotating ≥500 fixed	FW sl Throat thickness A=4,39 – 8,78
135 (PM)	1-1; 1.2; 1.4	3,0 - 12	≥ 30,15	BW ml
135 (PM)	1-1; 1.2; 1.4	t1= 3 – 50 to t2 ≥ 5	D1≥ 50,8 to D2≥ 150 rotating ≥500 fixed	FW sl Throat thickness a= 4,39-:-8,78
141 (m)	8.1	1 – 4	D ≥ 20	BW sl, ml
141 (m)	8.1	1 – 4	D ≥ 20	FW sl, ml Throat thickness for sl a= 1,5-:-3
141 (m)	8.1	1,4 – 4	D1≥ 30,15 to D2≥ 150 rotating ≥500 fixed	FW sl, ml Throat thickness for sl a= 1,9-:-3,8
141 (m)	8.1	t1= 3 – 12 to t2= 1,4-4	D1≥ 25 to D2≥ 150 rotating ≥500 fixed	FW sl, ml Throat thickness for sl a= 1,9-:-3,8

*) EN ISO 4063; **) CEN ISO/TR 15608

Welding Coordinator(s)

Name, Surname	Function	Level	Qualification
Davide Francese	RWC	Level A	BV Approval

Activity Execution

At its own workshops	SI
At external workshops	NO
With mobile workshops	NO



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